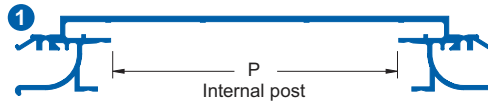




### Self hinging double sided cabinets



### BSHD-R8740 Regular cabinet



### BSHD-R8740



#### Cabinet size before structural reinforcement or sag bars are required:

- H: Up to 8'-0" [2.438m]
- W: 6'-0" [1.828m]
- D: Overall depth varies depending on face frames.
- P: Up to 4" [102mm] Internal post
- Recommended up to 4'-0" [1.219m] span with no additional support

- Lamp spacing:** 10" [254mm] spacing between lamps is recommended for even illumination
- Wiring:** Accommodates wiring raceways pre-punched socket holes @ 2" [51mm] centers
- Ordering:** Extrusions sold in 22'3" lengths unless otherwise specified

#### Cutting Tools



Measure extrusions to sign overall length and height. Mitre cut and assemble with 8744 pre-fabricated corner brackets using 2107 screws or weld

Install the neoprene weather seal gasket along the cabinet face perimeter

Drill along the sign top for hinging screws, and along the bottom for locking screws, then mount the assembled face frame on to cabinet.

#### Common components

2105



Neoprene gasket (self adhesive) weather seal used with all Signpro cabinets.

2107



#8 x 5/16" socket screw used on all systems to secure assembly brackets and raceways

2106



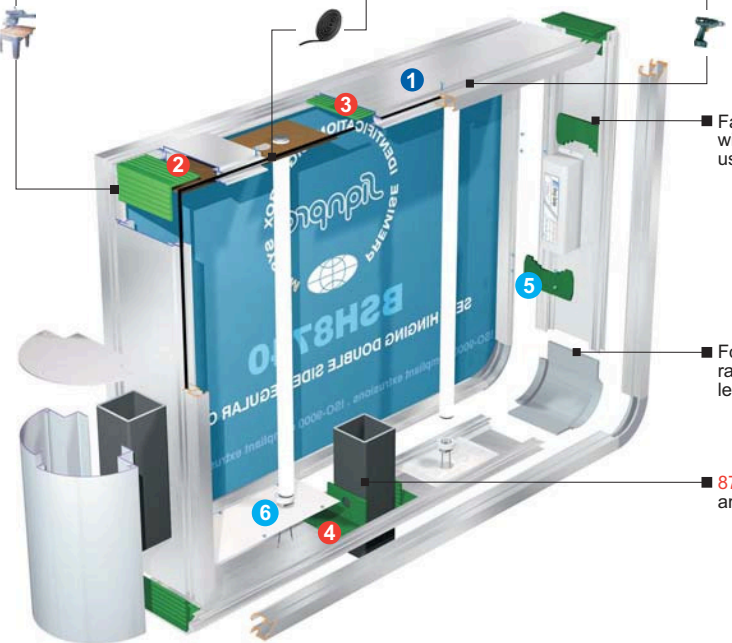
Stainless set screws 1/4" x 3/4" used as frame hinging and locking screws

2106A

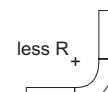


Robertson S.S. screws #10 x 24 x 11/16" used as alternative to 2106

#### Assembly Tools

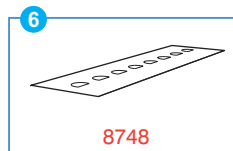
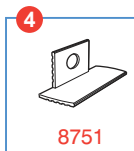


Fasten ballast to cabinet with 8750 ballast brackets using 2107 screws



For each radius or inverted radius corner cut extrusion less radius dimension

8751 Post mount brackets are bolted to internal post



#### Cabinet Extrusions For custom finishes call your distributor

Product No	Description	Finish	Pack Qty.
BSHD-R8740	Double sided cabinet	Mill finish	4
BSHD-R8741	Double sided cabinet	Clear Anodized	4

#### Assembly Brackets

8744	Corner Bracket	40
8745	Joiner Bracket when longer than 22'3"	16
8751	Post Mount Bracket	20

#### Wire Management Raceways

8748	Raceway covers [sold in 8' lengths]	Painted Steel	20
8750	Ballast brackets		60

Wire management raceways are sold as painted galvanized steel. Also available in unpainted steel and unpainted aluminum by special order. Call your distributor.

#### Common system components

Product No	Description	Pack Qty.
2105	Weather seal gasket (sold per 50')	20
2108	Snap-in-bushing SB-625-8 5/8"	250
2109	Snap-in-bushing SB-500-8 1/2"	250
2107	#8 x 5/16" socket screw	2000
2106	Stainless set screws 1/4" x 3/4"	100
2106A	Robertson S.S. screw #10 x 24 x 11/16"	100