

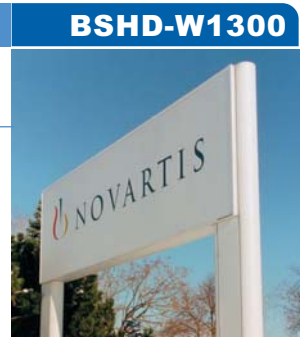
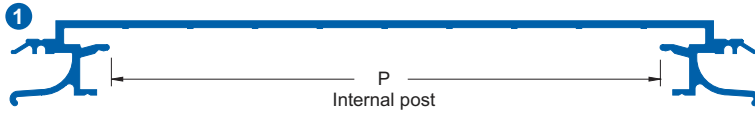


Self hinging double sided cabinets

BSHD-R8740 BSHD-M1020 **BSHD-W1300**



BSHD-W1300 Wide cabinet



Cabinet size before structural reinforcement or sag bars are required:

- H: Up to 10'-0" [3.048m]
 - W: 8'-0" [2.438m]
 - D: Overall depth varies depending on face frame
 - P: Up to 8" [203mm]
- Recommended up to 8'-0" [2.438m] span with no additional support*

- Lamp spacing:** 10" [254mm] spacing between lamps is recommended for even illumination
- Wiring:** Accommodates wiring raceways pre-punched socket holes @ 2" [51mm] centers
- Ordering:** Extrusions sold in 22'3" lengths unless otherwise specified

Cutting Tools



Measure extrusions to sign overall length and height. Mitre cut and assemble with **1304** pre-fabricated corner brackets using **2107** screws or weld

Install the neoprene weather seal gasket along the cabinet face perimeter

Drill along the sign top for hinging screws, and along the bottom for locking screws, then mount the assembled face frame on to cabinet.

Common components

2105



Neoprene gasket (self adhesive) weather seal used with all Signpro cabinets

2107



#8 x 5/16" socket screw used on all systems to secure assembly brackets and raceways

2106



Stainless set screws 1/4" x 3/4" used as frame hinging and locking screws

2106A

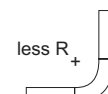


Robertson S.S. screws #10 x 24 x 11/16" used as alternative to **2106**

Assembly Tools

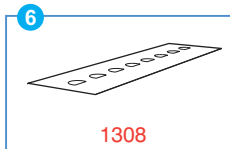


Fasten ballast to cabinet with **1310** ballast brackets using **2107** screws



For each radius or inverted radius corner cut extrusion less radius dimension

1311 Post mount brackets are bolted to internal post



Cabinet Extrusions *For custom finishes call your distributor*

Product No.	Description	Finish	Pack Qty.
BSHD-W1300	Double sided cabinet	Mill finish	2
BSHD-W1301	Double sided cabinet	Clear Anodized	2

Assembly Brackets

1304	Corner Bracket	20
1305	Joiner Bracket when longer than 22'3"	16
1311	Post Mount Bracket	20

Wire Management Raceways

1308	Raceway covers [sold in 8' lengths]	Painted Steel	20
1310	Ballast brackets		30

Wire management raceways are sold as painted galvanized steel. Also available in unpainted steel and unpainted aluminum by special order. Call your distributor.

Common system components

Product No.	Description	Pack Qty.
2105	Weather seal gasket (sold per 50')	20
2108	Snap-in-bushing SB-625-8 5/8"	250
2109	Snap-in-bushing SB-500-8 1/2"	250
2107	#8 x 5/16" socket screw	2000
2106	Stainless set screw 1/4" x 3/4"	100
2106A	Robertson S.S. screw #10 x 24 x 11/16"	100